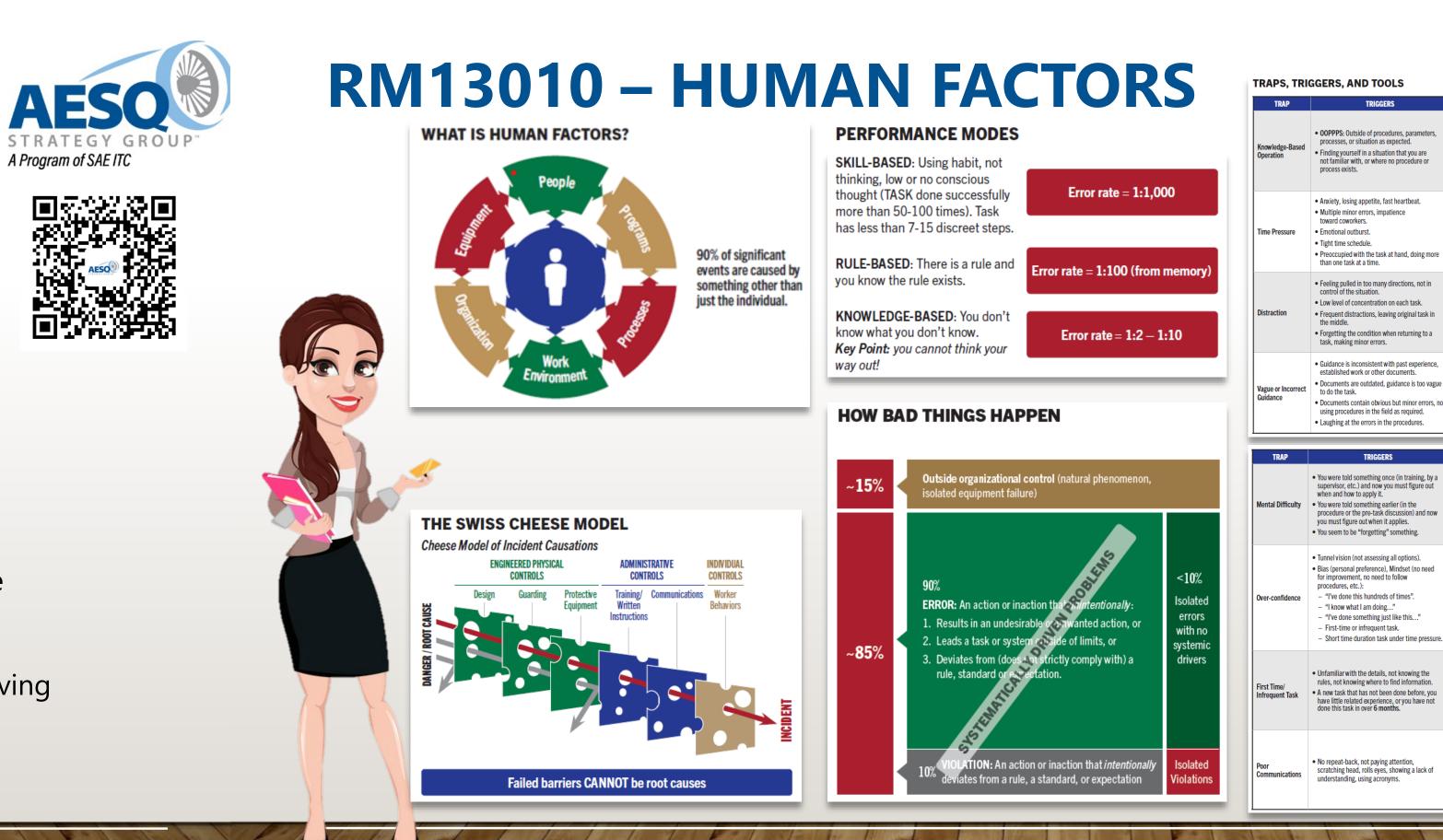
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New content includes,

- Hazard reporting example
- Investigation example questions
- Avoidance of the "Blame Cycle"
- Error Zone Assessment example
- HF FMEA Example
- Wording clarifications
- Useful video, podcast & article links
- Investigation Interview guide example
- Error/ Violation decision tree example
- HF considerations for 8D Problem Solving
- Example Communications
- HF Deployment Framework example



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