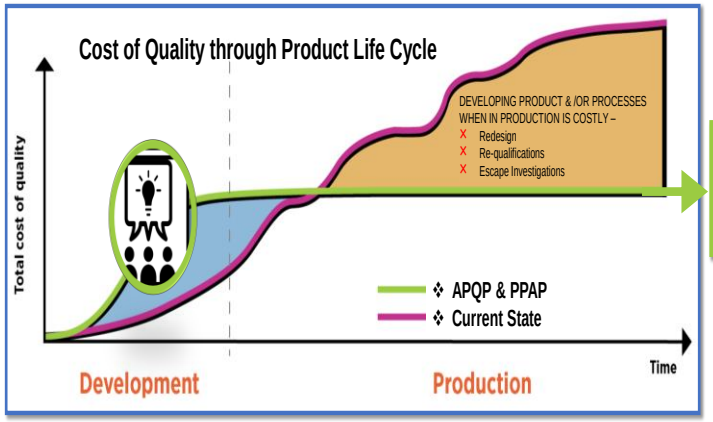
APQP and PPAP

LET'S TALK APQP & PPAP…WHY?

The primary objective is to improve quality and reduce cost. Higher quality is synonymous with increased product safety.



Proactive tools focus cross-functional teams on risk identification & mitigation early in the process.

Products reach faster maturity with fewer engineering changes and defects in the early stages of production & product use.

Provides a foundation for successful ongoing change management such as design, manufacturing change & changing from one manufacturing location to another.

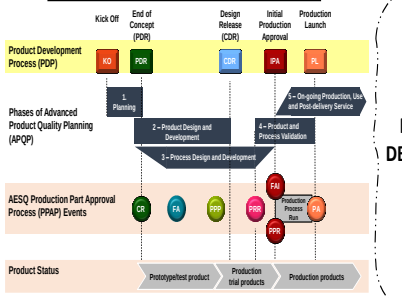
WHAT'S INVOLVED?

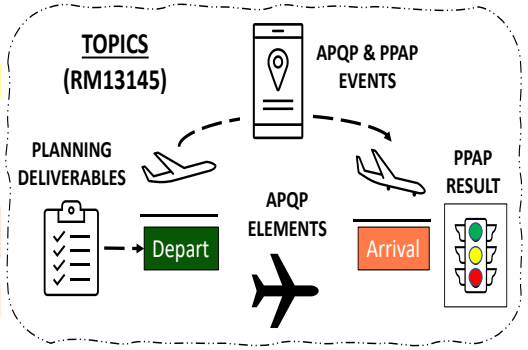
APQP DRIVES TEAM ACTIVITIES (RIGHT TIME & PERSON) → **PPAP APPROVES PRODUCT & PROCESS (USING APQP EVIDENCE**

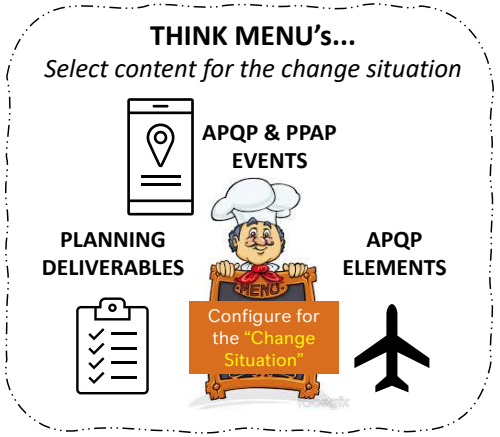
View APQP as a Flight and the crew & passengers are cross functional. We all have a role to play.

The change situation and Organisational responsibilities influences what is required

APQP & PPAP TIMING CHART







During Phase 1 Planning - **Planning deliverables**… Get us off the ground.
Phases 2, 3 & 4 we use **APQP & PPAP Elements**… These are specifics we do on the journey.
During flight **APQP & PPAP Events** are our In-fight checks… Synchronisation and approval points.

View APQP as a Flight

AESQ STRATEGY GROUP
A Program of SAE ITC

START

Inputs

- What we already know – history, lessons learnt?
- Find out best practices – bench marking?
- Needs and Wants – Voice of the Customer?
- Critical for final success – Assumptions?

KO

PLANNING DELIVERABLES

Requirements Capture (A,B)

Prelim. Concept (C-E)

Plan Creation (F-H)

During Phase 1 Planning - **Planning deliverables**... Get us off the ground.

A. Product Design Requirements/specs
B. Project Targets
C. Preliminary CI / KC's
D. Preliminary BOM
E. Preliminary process flow diagram
F. SOW review
G. Preliminary sourcing plan
H. Project Plan

PDR

Depart

APQP & PPAP EVENTS

During flight **APQP & PPAP Events** are our In-fight checks... Synchronisation and approval points lead by your RAPID.

PDR CR FA PPP CDR PRR IPA FAI PA PL

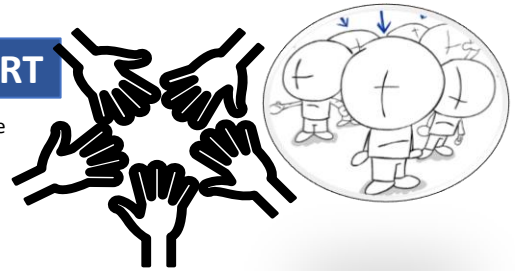
Common minimum "Pass Criteria" with clear deciders. Create your own RAPIDs

Synchronisation between actions, team members & between teams

Clarify **approval** decisions and project timing **points**

TEAM SPORT

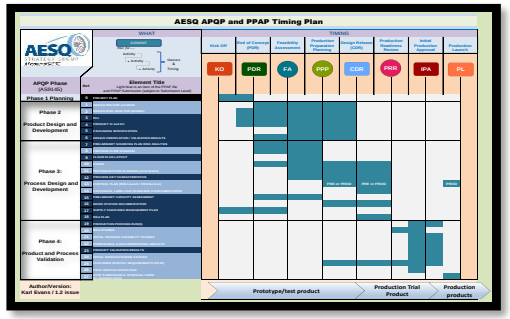
Teams – the actions are through different functional personnel. Working together & communication is vital.



APQP ELEMENTS

Project Plan (PDR to PL): Plan based on the Timing Plan. Create your own RACI to confirm the "Who".

Phases 2, 3 & 4 we use **APQP & PPAP Elements**... These are specifics we do on the journey (what, when, who)



Elements – practices that enable good design, development & validation of products & processes (manufacturing/supply)

Arrival

PA

PL

PPAP RESULT

Judgement is based on evidence of some APQP ELEMENTS (Timing Plan & light blues
In essence, effective APQP implementation minimizes the effort required for PPAP.

Approved – Indicates that all PPAP requirements have been fulfilled. The organization is therefore authorized to ship product.

Interim Approval – Indicates that all PPAP requirements have not been fulfilled; however, the organization is authorized to ship product under the conditions/restrictions specified by the customer.

Rejected – Indicates that the PPAP requirements have not been fulfilled and the organization is not authorized to ship product

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